Parts Catalog



SG213

S2 Series
Smart Manual Slicer
Model: SG213

10/30/2026 Rev. G
IMPORTANT!
TO EXPEDITE SHIPMENT OF PARTS, ALWAYS SPECIFY MODEL, REV, PART NUMBER, AND SERIAL NUMBER OF UNIT.

GLOBE FOOD EQUIPMENT COMPANY
2215 East River Road
Dayton, Ohio 45439

Parts Department
Toll Free 1-800-745-6238
E-Mail: info@globefoodequip.com
Website: www.globefoodequip.com

Not for resale

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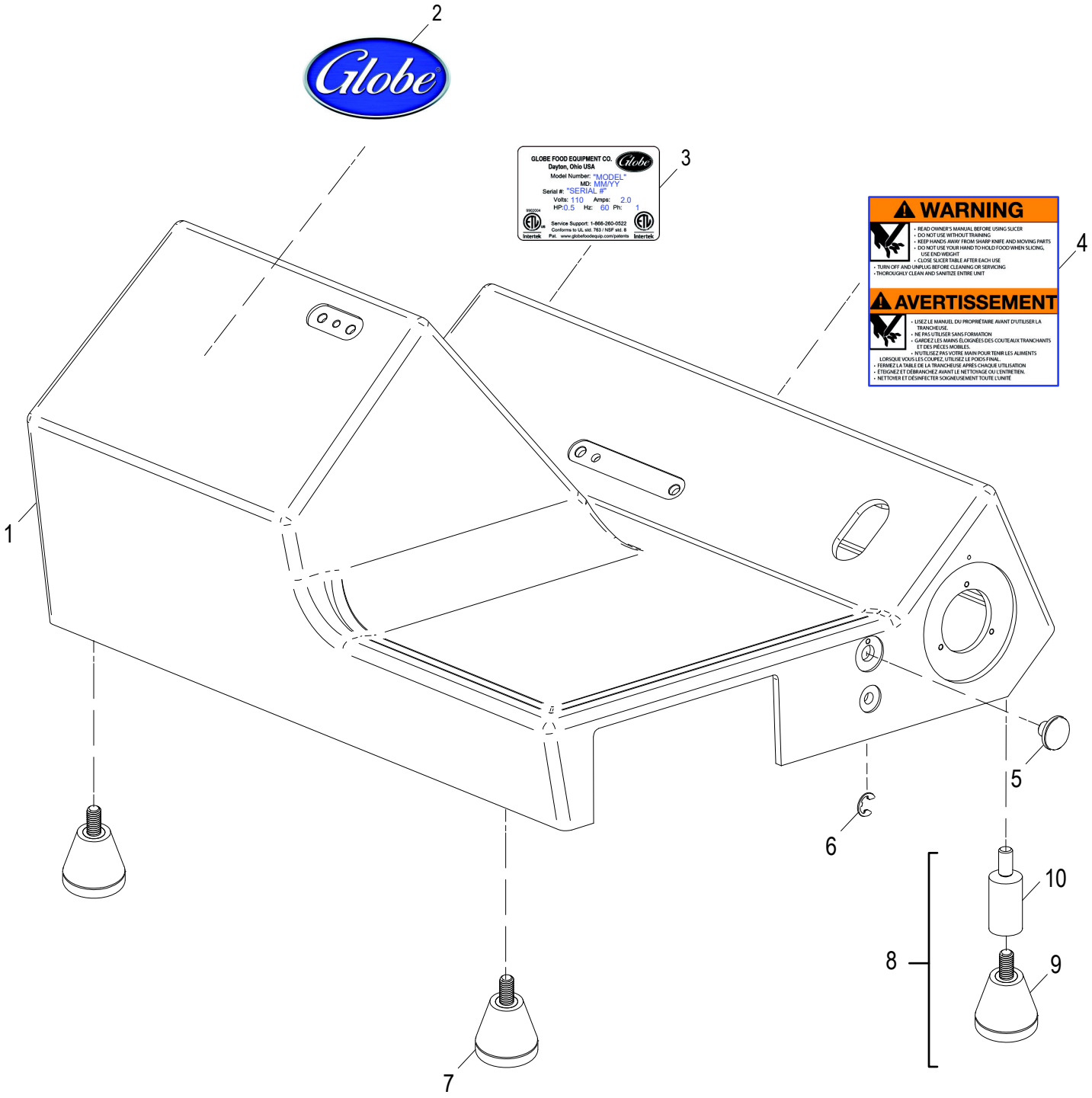
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SG213 Base Components

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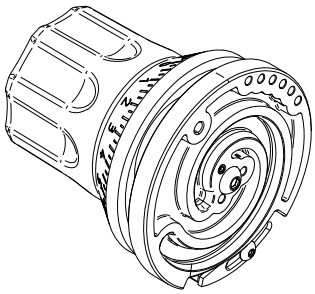
SG213 Base Components

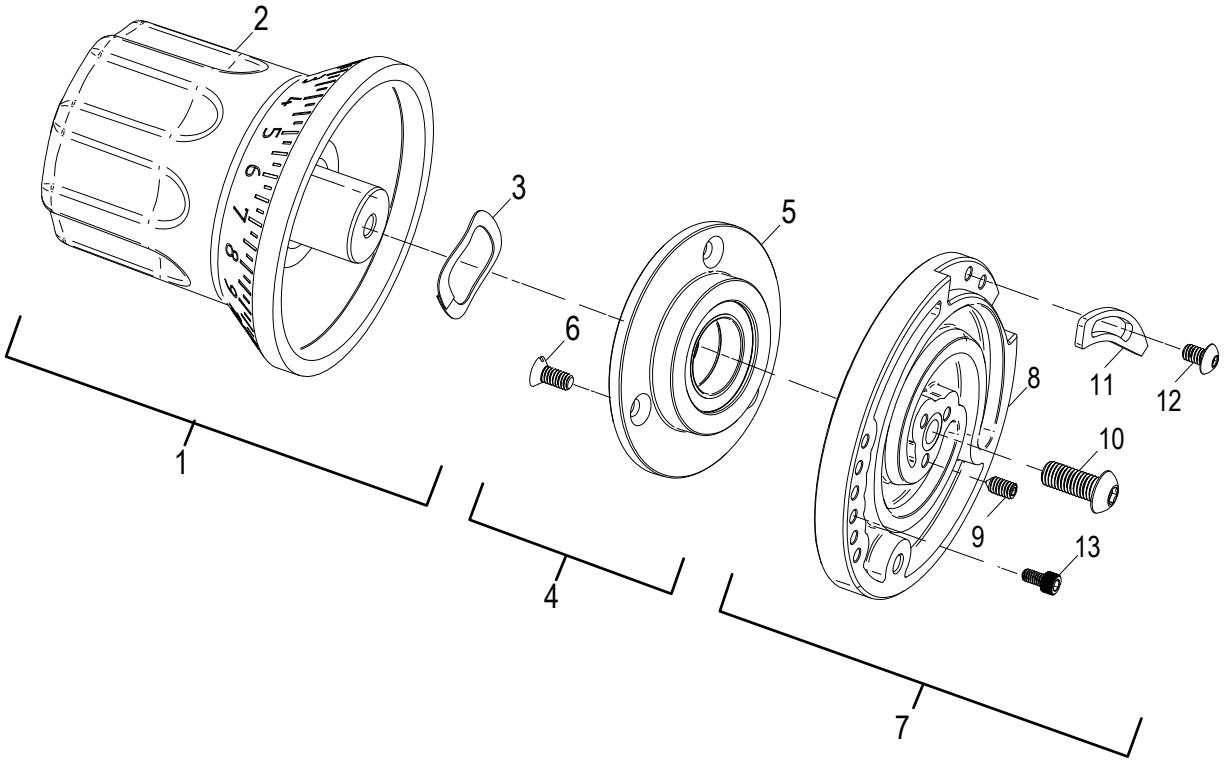
Item	Part Number	Description	Qty	Serial Number
1	460200-02	Slicer Base	1	
2	920202	Globe Logo Decal S - Series	2	
3	900098	Data Plate, S2-Series	1	
4	900097	Warning Label, English/French	1	
5	400245	Manual Plug Clip Retained	1	
6	800472	Bowed E-Clip Retaining Ring0.438x0.687x0.035	1	
7	510132	Standard Slicer Foot	2	
8	500152-01	Standard Slicer Foot Kit (Incls. Items 9-10)	2	
9	510132	Standard Slicer Foot	1	
10	460291	Foot Extension	1	

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SG213 Index Knob Assembly

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4 — 5-6
7 — 8-13





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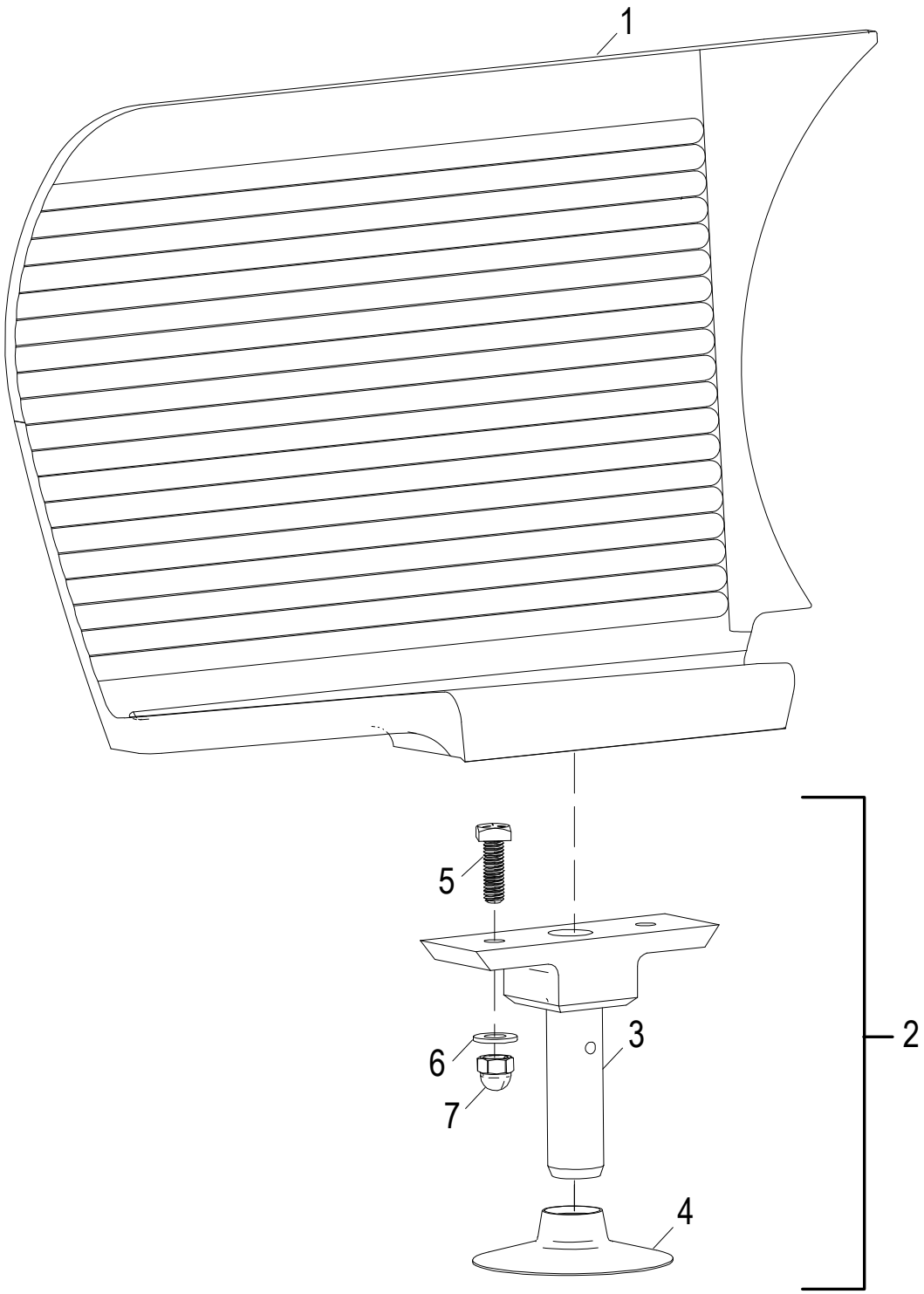
SG213 Index Knob Assembly

Item	Part Number	Description	Qty	Serial Number
1	500136	Index Knob Assembly (Incls. items 2-3)	1	
2	500111	Index Knob	1	
3	800376	Single Wave Washer 20.220 mm x 28 mm	1	
4	400268	Index Hub Assembly Kit (Incls. items 5-6)	1	
5	400211	Index Hub Assembly	1	
6	800380	Slotted Flat Head Screw 8-32 x 0.375	3	
7	500137-02	Cam & Adjustment Plate Assembly (Incls. items 8-13)	1	
8	510108	Cam	1	
9	800431	Hex Socket Cone Point Set Screw #8-32x0.25	3	
10	800389	Hex Socket Button Head Screw1/4-28	1	
11	300199	Adjustment Plate	1	
12	800391	Hex Socket Button Head Screw #8-32x0.25	2	
13	800390	Hex Socket Cap Head Screw 8-32x0.312	1	

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SG213 Gauge Plate Components

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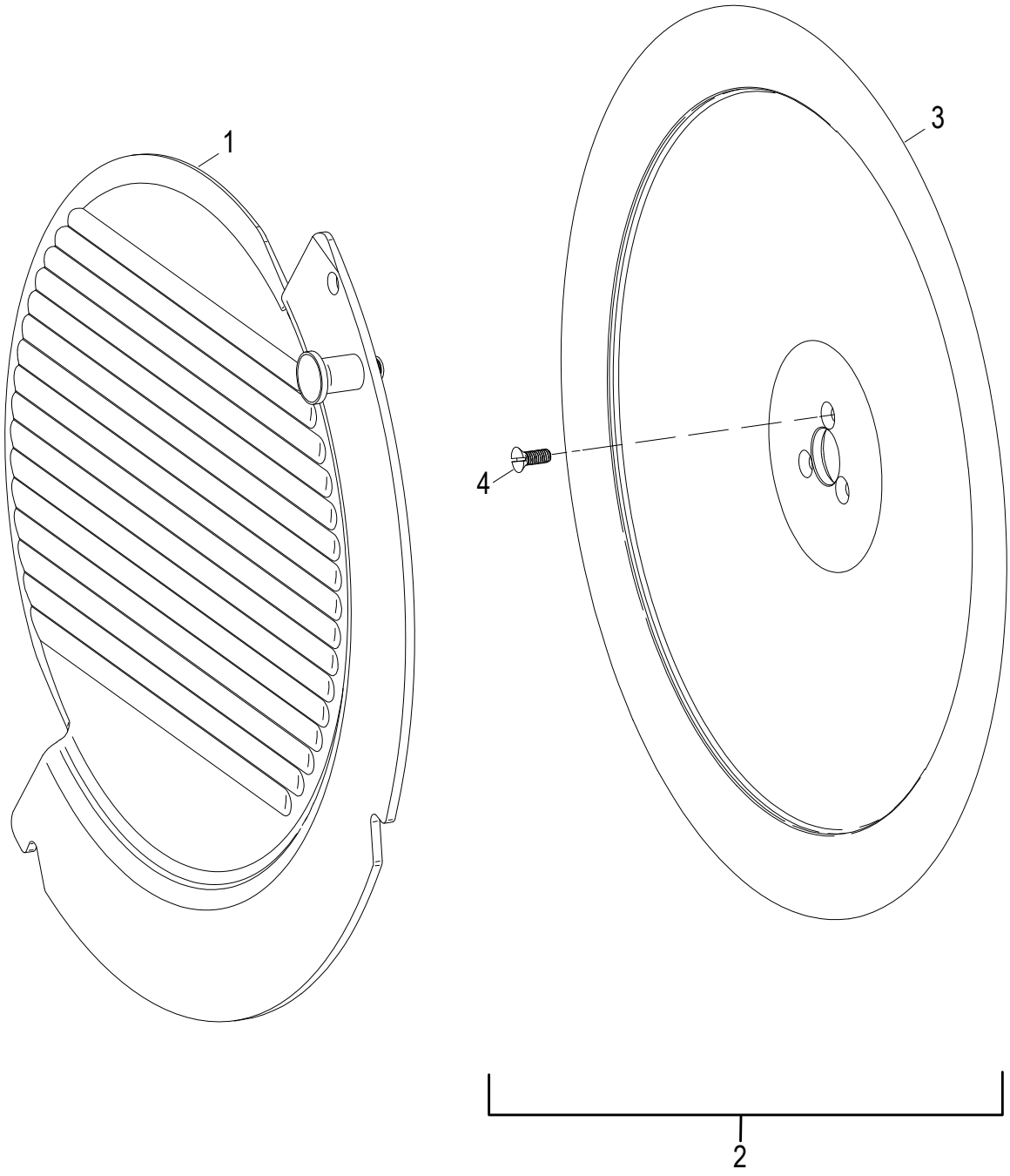
SG213 Gauge Plate Components

Item	Part Number	Description	Qty	Serial Number
1	400308	Gauge Plate	1	
2	400272	Post Mount Assembly Kit (Incls. items 3-7)	1	
3	400098	Post Mount Assembly	1	
4	550014	Gauge Plate Boot	1	
5	800387	Square Head Screw 5/16-18 x 1.00	2	
6	800049	Flat Washer 5/16 x 0.69	2	
7	800388	Cap Nut 5/16-18 x 0.531	2	

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SG213 Knife Cover Components

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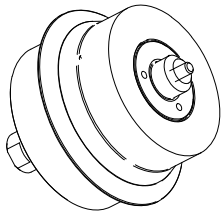
SG213 Knife Cover Components

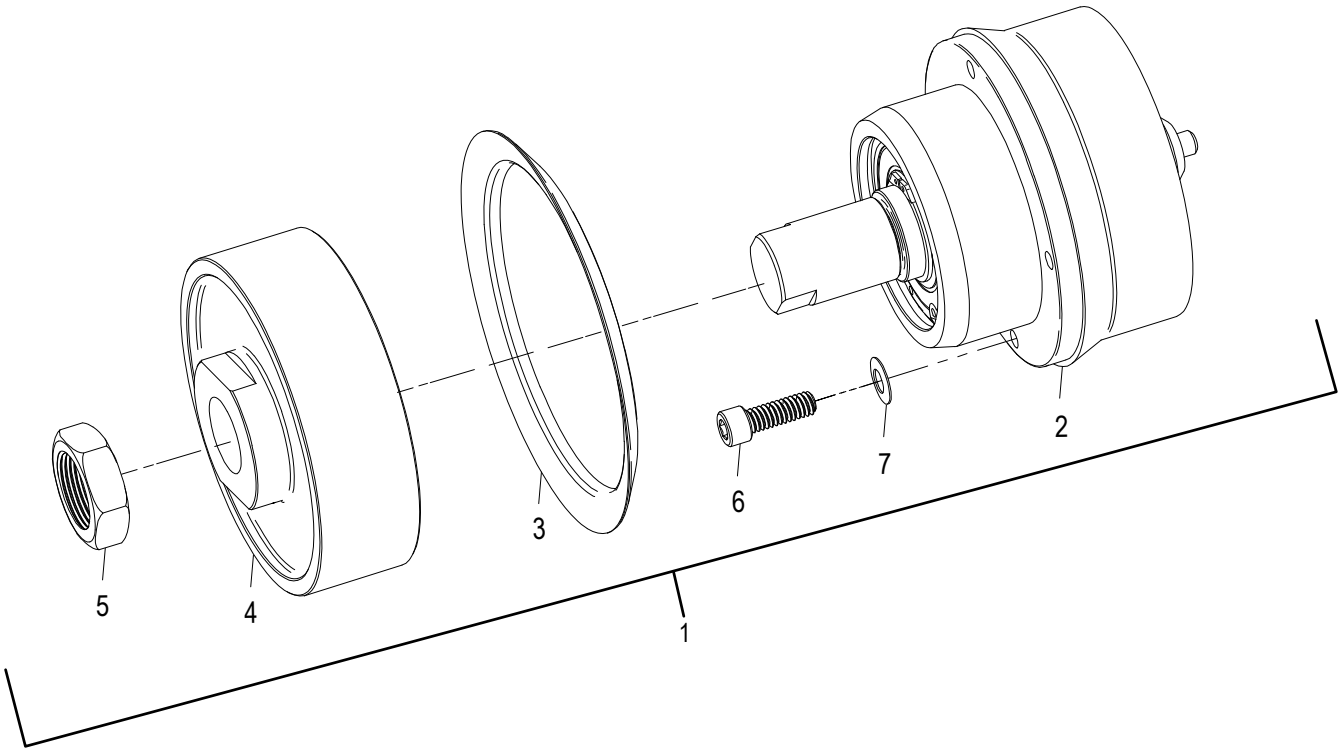
Item	Part Number	Description	Qty	Serial Number
1	300185	Knife Cover Assembly	1	
2	400139-01	Knife Kit (Incls. items 3 & 4)	1	
3	450170	13 Inch Steel Knife	1	
4	810274	Slotted Flat Head Screw,10-32x0.5	3	

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SG213 Knife Drive Assembly Components

1 – 2-7





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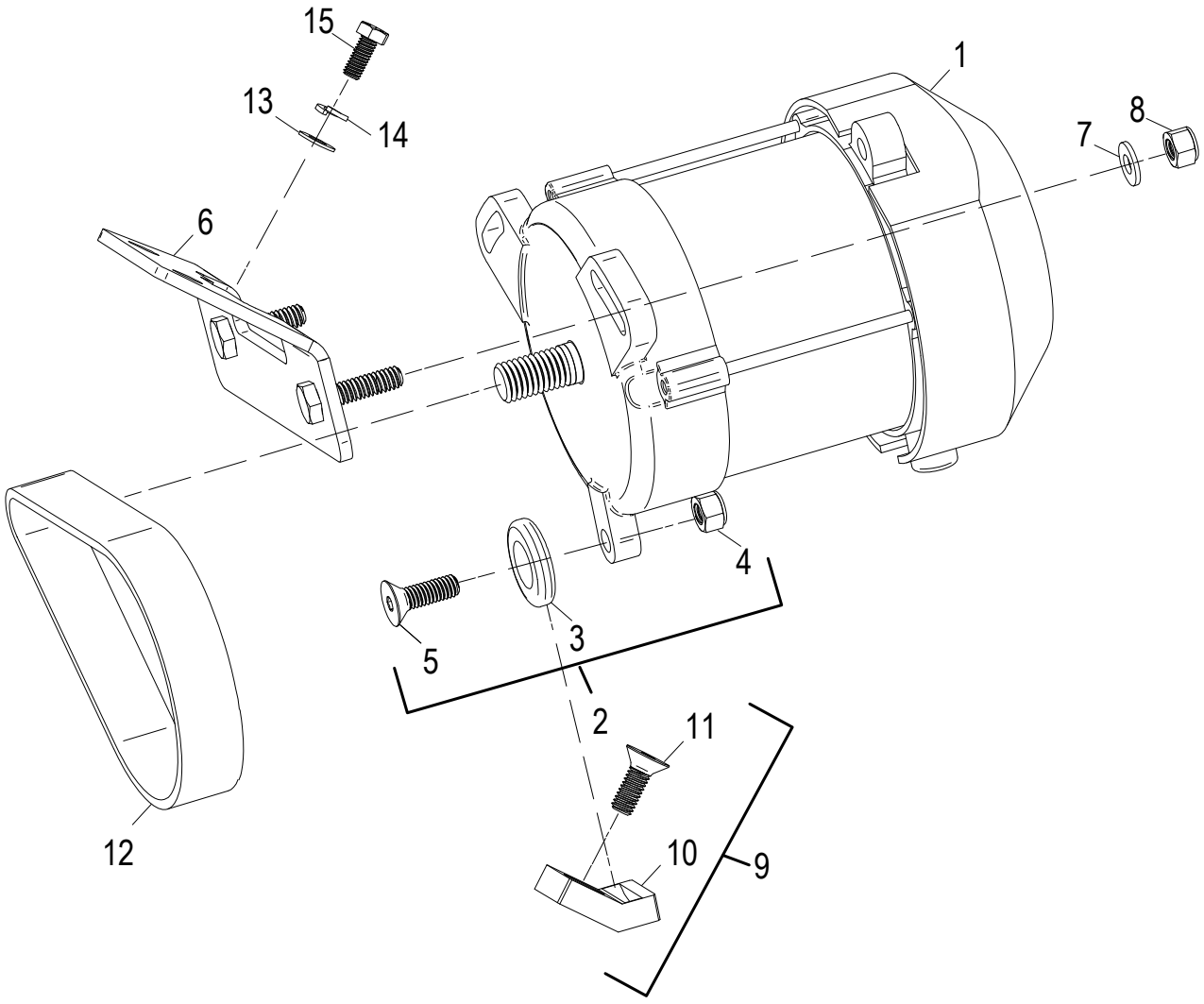
SG213 Knife Drive Assembly Components

Item	Part Number	Description	Qty	Serial Number
1	400270	Knife Drive Assembly (Incls. items 2-7)	1	
2	420088	Knife Drive Bearing Assembly	1	
3	520244	Knife Drive Boot	1	
4	450032	Knife Drive Pulley	1	
5	510033	Hex Nut, 7/8-20 Zinc	1	
6	810229	Socket Head Cap Screw 1/4-20x0.75	4	
7	810275	Spring Washer, 1/4x0.5	4	

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SG213 Knife Drive Motor Components

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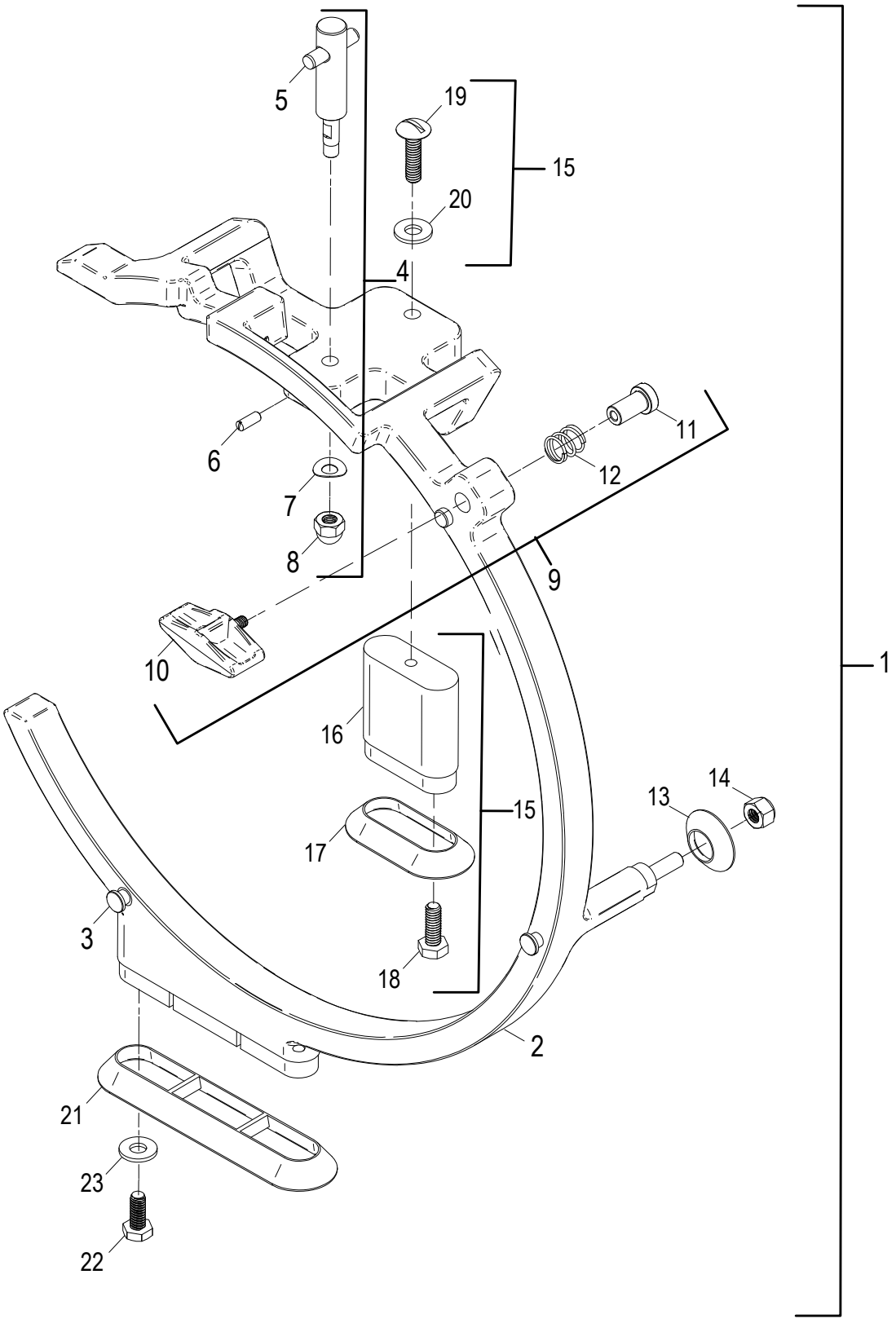
SG213 Knife Drive Motor Components

Item	Part Number	Description	Qty	Serial Number
1	140140	Knife Drive Motor, Single Phase	1	
2	100066	Knife Motor Pivot Kit (Incls. items 3-5)	1	
3	510107	Knife Motor Pivot Disc	1	
4	810420	Nylon Insert Locknut 5/16-18	1	
5	800437	Hex Socket Flat Head Screw 5/16-18x1.00	1	
6	300166	Motor Mount Bracket (incls. welded hex head screws)	1	
7	810345	Flat Washer, 1/4 x 0.63	2	
8	810438	Nylon Insert Lock Nut 1/4-20	2	
9	400271	Drive Motor Pivot Block Kit (Incls. items 10-11)	1	
10	460256	Drive Motor Pivot Block	1	
11	800281	Hex Socket Flat Head Screw 5/16-8x.875	1	
12	500093	Knife Drive Belt	1	
13	810416	Flat Washer, 5/16 x 0.69	2	
14	800248	Split Lock Washer, 5/16 x 0.58	2	
15	800274	Hex Head Screw, 5/16-18x0.75	2	

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SG213 Ring Guard Assembly Components

1 ┌ 2-3, 5-8, 10-14 & 16-23
4 ┌ 5-8
9 ┌ 10-12
15 ┌ 16-20



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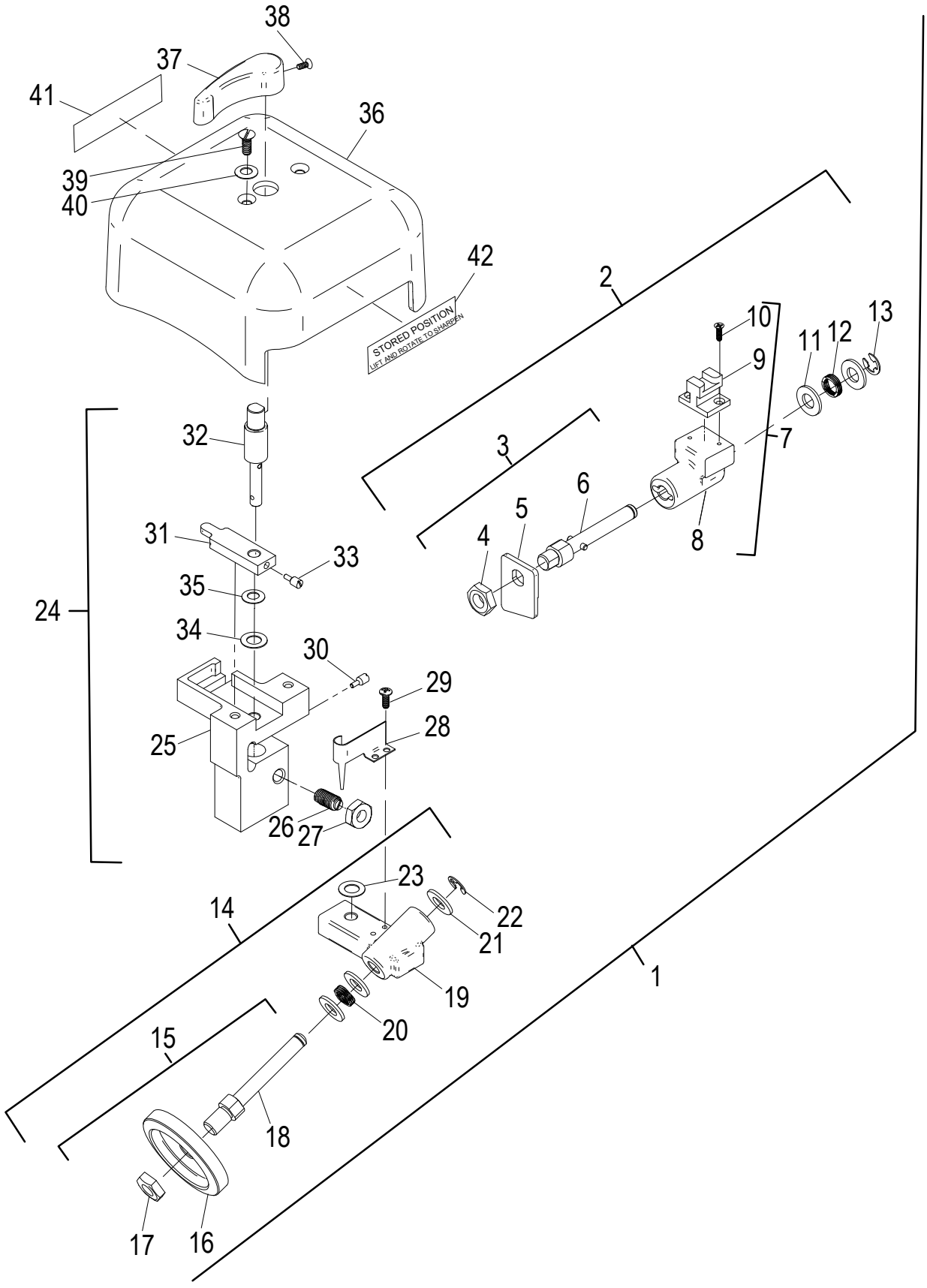
SG213 Ring Guard Assembly Components

Item	Part Number	Description	Qty	Serial Number
1	500140-01	Ring Guard Assembly Kit (Incls. items 2-14 & 19-23)	1	
2	510135	Ring Guard	1	
3	450130	Locator Pin	2	
4	460069-01	Sharpener Mount Kit, Standard (Incls. items 5-8)	1	
5	450131-01	Sharpener Mount Assembly	1	
6	810483	Slotted Set Screw, #10-32x0.50	1	
7	800184	Spring Washer 0.26x0.55x0.015	1	
8	800185	Acorn Nut, 1/4-28	1	
9	500141	Knife Cover Lock Knob Kit (Incls. items 10-12)	1	
10	510105	Knife Cover Lock Knob	1	
11	460251	Cover Lock Cap	1	
12	810503	Compression Spring 0.48 x 0.045 Wire x 0.50	1	
13	510125	Post Ring Boot	1	
14	810438	Nylon Insert Lock Nut 1/4-20	1	
15	200056-01	Ring Guard Spacer Kit (Incls. items 16-20)	1	
16	200054	Ring Guard Spacer	1	
17	510124	Upper Ring Boot	1	
18	810431	Hex Head Screw 1/4-20x0.75	2	
19	810358	Slotted Truss Head Screw 1/4-20 x 1.00	1	
20	810345	Flat Washer, 1/4 x 0.63	1	
21	510136	Lower Ring Boot	1	
22	800072	Hex Head Screw ¼-20x0.63	2	
23	810345	Flat Washer, 1/4 x 0.63	2	

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SG213 Sharpener Assembly Components

1 — 2-42
2 — 3-13
3 — 4-6
7 — 8-10
14 — 15-23
15 — 16-18
24 — 25-35



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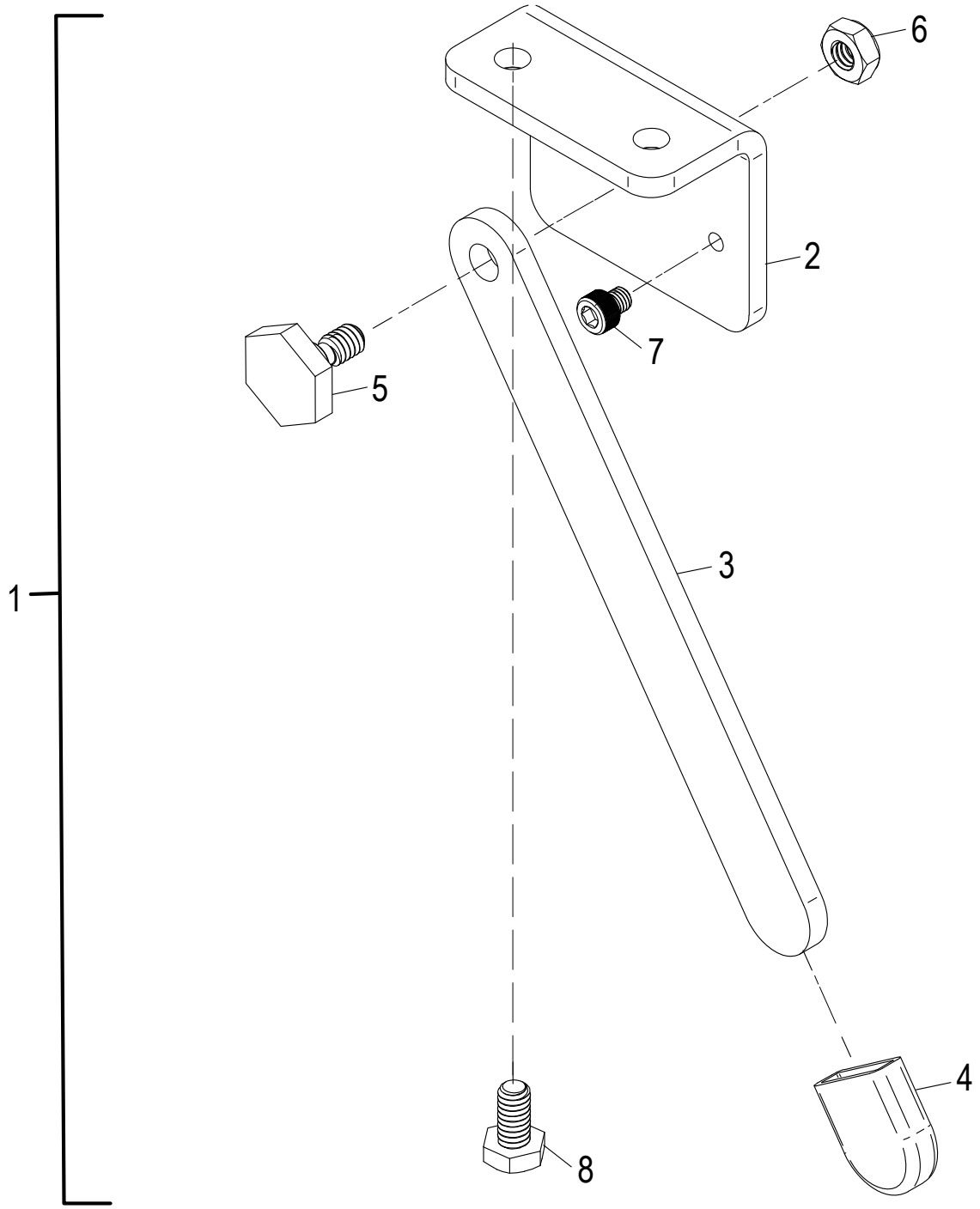
SG213 Sharpener Assembly Components

Item	Part Number	Description		Qty	Serial Number
1	440044	CBN Sharpener Assembly	(Incl. items 2-41)	1	
2	430051	CBN Honing Stone Assembly	(Incl. items 3-12)	1	
3	940033	CBN Honing Stone Shaft Assembly	(Incl. items 4-6)	1	
4	810430	Jam Nut 3/8-24		1	
5	240045	Honing Stone		1	
6	450163	Honing Stone Dowel Assembly		1	
7	400291	Honing Stone Bracket Kit	(Incls. items 8-10)	1	
8	430032	Honing Stone Bracket		1	
9	430042	Honing Stone Slide		1	
10	810222	Phillips Flat Head Screw #4-40 x 0.38		2	
11	810272	Flat Washer 5/16 x 0.63		2	
12	810362	Wave Spring 0.38 x 0.49 x 0.14		1	
13	810273	External Retaining Ring, Type E 0.243 x .50		1	
14	430052	CBN Sharpening Stone Assembly	(Incl. items 15-23)	1	
15	940044	CBN Sharpening Stone Shaft Assembly	(Incl. items 16-18)	1	
16	410048	Sharpening Stone		1	
17	810430	Jam Nut 3/8-24		1	
18	460065	Sharpening Stone Shaft		1	
19	430031	Sharpening Stone Bracket		1	
20	810361	Wave Spring 0.37 x 0.49 x 0.15		1	
21	810272	Flat Washer 5/16 x 0.63		3	
22	810273	External Retaining Ring, Type E 0.243 x .50		1	
23	810437	Flat Washer 5/16 x 0.57		1	
24	400137	Sharpener Mount Center Kit	(Incl. items 25-35)	1	
25	430045	Sharpener Center Mount		1	
26	810488	Slotted Ball Plunger, 1/4-28 x 0.531		1	
27	810489	Jam Nut 1/4-28		1	
28	310137	Sharpener Return Spring		1	
29	810271	Phillips Pan Head Screw #6-32x0.375		2	
30	810344	Slotted Dog Point Set Screw #10-32 x 0.45		1	
31	430040	Honing Stone Lever		1	
32	400183	Sharpener Handle Shaft		1	
33	810344	Slotted Dog Point Set Screw #10-32 x 0.45		1	
34	810437	Flat Washer 5/16 x 0.57		1	
35	800184	Spring Washer 0.26x0.55x0.015		1	
36	250069	Sharpener Cover		1	
37	500070	Sharpener Handle, Top		1	
38	800223	Phillips Flat Head Screw #8-32 x 0.375		1	
39	810246	Slotted Truss Head Screw #10-32 x 0.50		2	
40	810279	Spring Washer #10 x 0.42		2	
41	920215	Label, Sharpen Position		1	
42	920216	Label, Stored Position		1	

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SG213 Kickstand Assembly Components

1 — 2-8



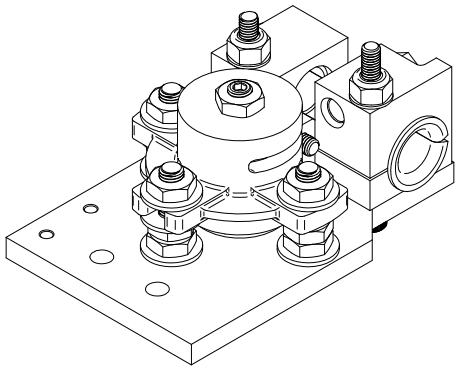
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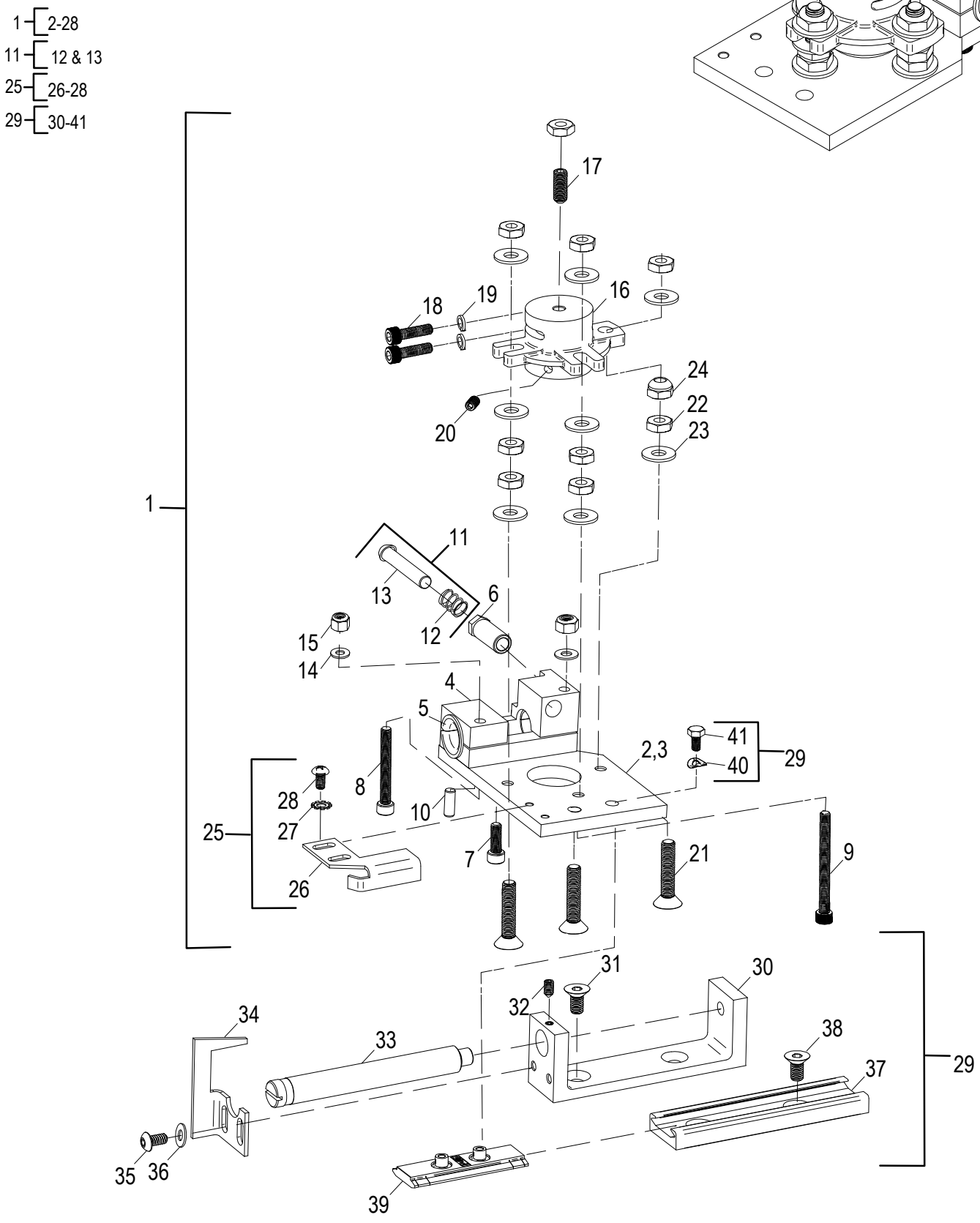
SG213 Kickstand Assembly Components

Item	Part Number	Description	Qty	Serial Number
1	300207	Manual Kickstand Assembly (Incls. items 2-8)	1	
2	300208	Manual Kickstand Bracket	1	
3	300209	Manual Kickstand Arm	1	
4	500062	Manual Kickstand Boot	1	
5	400241	Kickstand Securing Screw	1	
6	800128	Nylon-Insert Thin Hex Nut 1/4-20 SST	1	
7	800275	Hex Socket Cap Screw No. 10-32 x 0.187	1	
8	800356	Hex Head Screw 1/4-20 x 0.50	2	

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SG213 Index Plate Assembly Components





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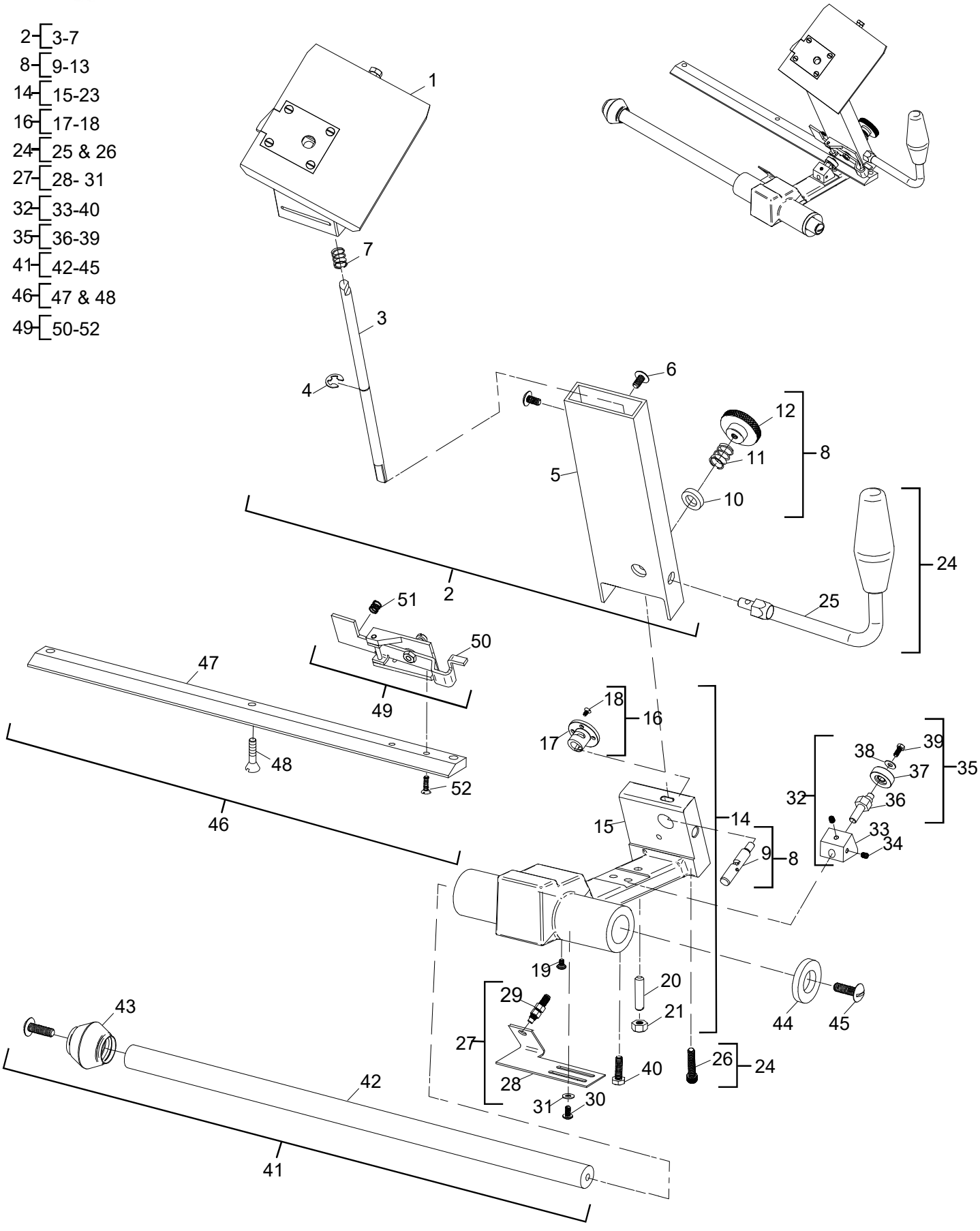
SG213 Index Plate Assembly Components

Item	Part Number	Description	Qty	Serial Number
1	460350	Index Plate Assembly (Incls. items 2-28)	1	
2	460338	Index Carriage Block Assembly (Incls. items 3-10)	1	
3	460333	Index Carriage Plate	1	
4	460306	Index Slide and Follower Mount	1	
5	800365	Glide Shoulder Bushing 0.50 x 0.75	2	
6	450152	Follower Adjustment Post	1	
7	800132	Hex Socket Cap Head Screw #10-32 x0.562	1	
8	800371	Hex Socket Cap Screw 10-32x1.50	1	
9	800372	Hex Socket Cap Screw 10-32 x 2.0	1	
10	800501	Dowel Pin 3/16 Dia. x 0.50	2	
11	400275	Follower Kit (Incls. items 12-13)	1	
12	800438	Compression Spring 0.360x 0.045 Wire Dia x 0.375	1	
13	460258	Follower	1	
14	810278	Flat Washer, No.10x0.44	2	
15	800231	Nylon Insert Lock Nut #10-32	2	
16	460259	Post Adjust	1	
17	810403	Hex Socket Cup Point Set Screw 1/4-28x0.625	1	
18	810522	Hex Socket Cap Head Screw 10-32x0.687	2	
19	800370	Split Lock Washer #10x0.294	2	
20	800432	Hex Socket Cone Point Set Screw 10-32x0.375	1	
21	800369	Hex Socket Flat Head Screw 1/4-28x1.25	3	
22	810489	Jam Nut 1/4-28	9	
23	810410	Flat Washer 0.266x0.625	8	
24	810510	Hex Pivot Nut 1/4-28	1	
25	300241	Table Close Set Bracket Kit (Incls. items 26-28)	1	
26	300234	Table Close Set Bracket	1	
27	800115	External Tooth Lock Washer #8x0.381	2	
28	800394	Phillips Pan Head Screw 8-32 x 0.312	2	
29	400276	Index Carriage Rail Kit (Incls. items 30-41)	1	
30	460304	Index Carriage Rail Base	1	
31	800380	Slotted Flat Head Screw 8-32 x 0.375	2	
32	800091	Hex Socket Knurl-Cup Point Set Screw 8-32 X 0.1875"	1	
33	460305	Index Carriage Rail Shaft	1	
34	300218	Index Stop	1	
35	800077	Hex Socket Button Head Screw #10-24 x 0.375	2	
36	810279	Spring Washer #10 x 0.42	2	
37	460300	Index Glide Rail	1	
38	800381	Hex Socket Flat Head Screw M6 x 1 x 12 mm	2	
39	500104	Glide Rail Bearing	1	
40	800382	Single Wave Washer 4.3 mm x 9 mm	2	
41	800383	Hex Head Screw M4 x 0.7 mm x 8 mm	2	

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SG213 Transport Assembly Components

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8 [9-13
14 [15-23
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35 [36-39
41 [42-45
46 [47 & 48
49 [50-52



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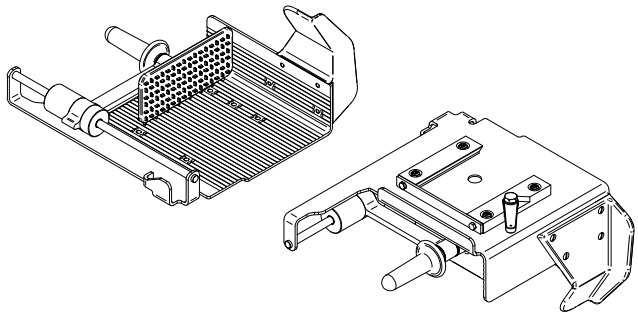
SG213 Transport Assembly Components

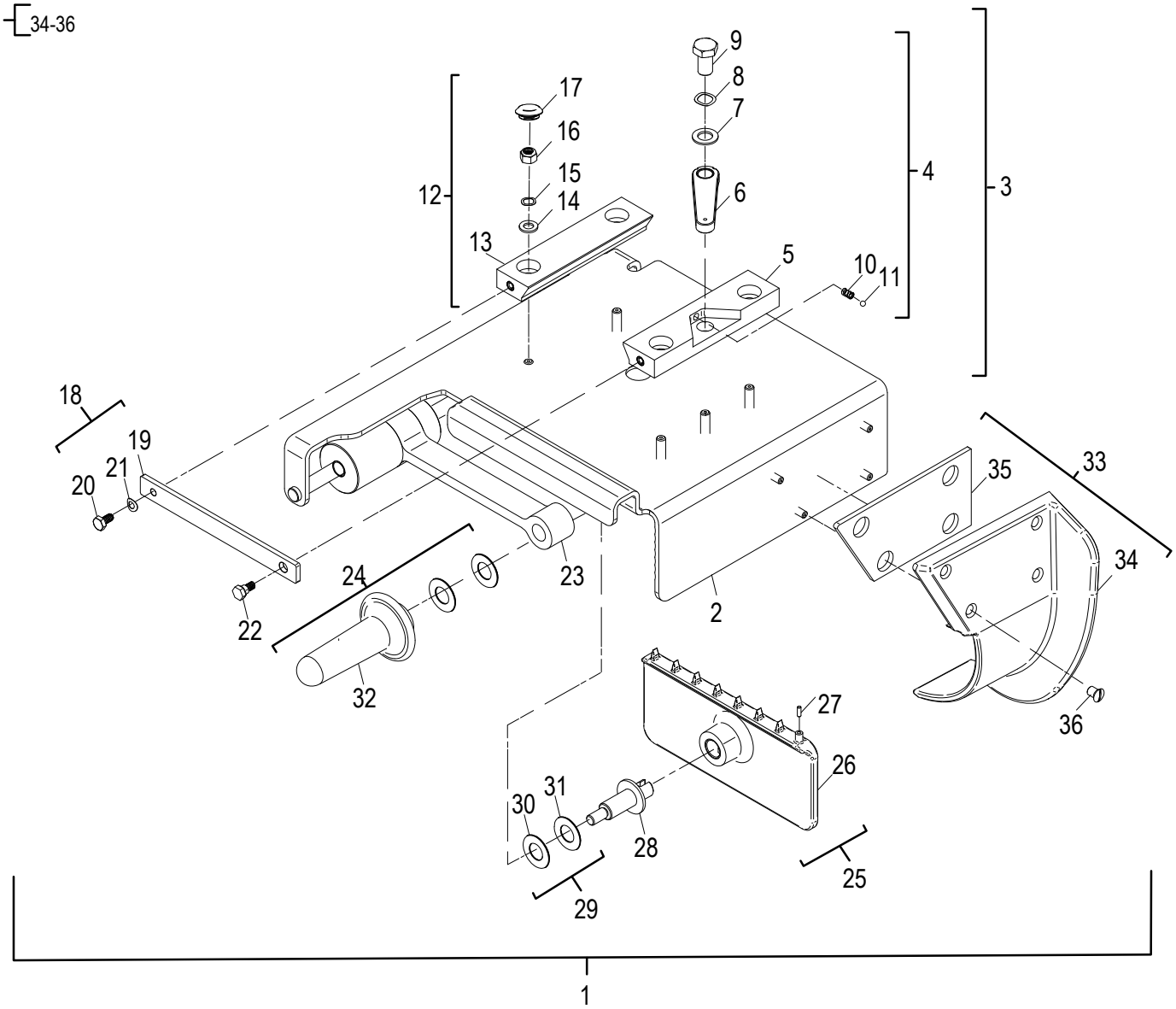
Item	Part Number	Description	Qty	Serial Number
1	500116	Interlock Table Support Assembly	1	
2	400277	Carriage Arm Kit (Incls. Items 3-7)	1	
3	460284	Lock Out Post	1	
4	800403	External Retaining Ring Type E 0.375X0.66	1	
5	400434	Sleeve Mounted Carriage Arm	1	
6	800423	Slotted Wide Truss Head Screw 1/4-20x0.50	4	
7	800404	Compression Spring0.48X0.045X1.50	1	
8	400278	Lockout Plunger Kit (Incls. Items 9-13)	1	
9	460287	Lockout Plunger Assembly	1	
10	500132	Interlock Knob Spacer	1	
11	800456	Compression Spring 0.60x0.045x0.750	1	
12	500115	Carriage Arm Interlock Knob	1	
13	900257	Interlock Knob Label Not Shown	1	
14	460337	Manual Transport Interlock Assembly (Incls. Items 15-21)	1	
15	460336	Machined Interlock Manual Transport	1	
16	400305	Cam Sleeve Kit (Incls. Items 17 & 18)	1	
17	460283	Cam Sleeve	1	
18	800330	Slotted Flathead Screw 6-32x0.25	4	
19	810232	Phillips Pan Head Sealing Screw 8-32 x 0.25"	1	
20	800015	Transport Tie Down Screw 5/16-24x1.30"	1	
21	800048	Hex Nut 5/16-24	1	
22	810500	Felt Oil Ring Not Shown	1	
23	810501	Glide Bushing - 7/8" x 1.00" Not Shown	2	
24	400279	Carriage Operator Handle Arm with Lock Nut (Incls. Items 25 & 26)	1	
25	400208	Carriage Operator Handle Assembly	1	
26	800378	Hex Socket Cap Head Screw 1/4-20x1.375	1	
27	100048	Magnet Mount Bracket Kit (Incls. Items 28-31)	1	
28	300232	Magnet Mount Bracket	1	
29	100011	Threaded M8 Magnet	1	
30	800410	Phillips Pan Head Screw 10-24 x 0.375	4	
31	810278	Flat Washer, No.10x0.44	4	
32	400282	Eccentric Kit (Incls. Items 33-40)	1	
33	400219	Eccentric Roller Block	1	
34	800094	Hex Socket Knurl-Cup Point Set Screw 10-32 x 0.25	2	
35	400281	Eccentric Roller Shaft Kit (Incls. Items 36-39)	1	
36	400218	Eccentric Roller Shaft	1	
37	520234	Roller Bearing Assembly, Press Fit	1	
38	870072	Flat Washer, #8 x 0.44	1	
39	800099	Hex Head Screw #8-32x0.375	1	
40	800329	Hex Head Screw 1/4-20 x 0.875	2	
41	400283	Transport Shaft Kit (Incls. Items 42-45)	1	
42	460207	Transport Shaft	1	
43	800427	Sleeved Spring Assembly	1	
44	500119	Transport Bumper	1	
45	800071	Slotted Truss Head Screw 5/16-18x1.0	2	
46	400285	Transport Roller Bar Kit (Incls. Items 47 & 48)	1	
47	460206	Transport Roller Bar	1	
48	800411	Slotted Flat Head Screw 1/4-20x0.75	1	
49	400284	Cam Lock Out Assembly Kit (Incls. Items 50-52)	1	
50	400234	Cam Lock Out Assembly	1	
51	800332	Compression Spring 0.360x0.032Wire Diax0.375	1	
52	800413	Slotted Flat Head Screw #10-32x0.625	2	

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SG213 Carriage Tray Assembly Components

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3 — 5-11 & 13-17
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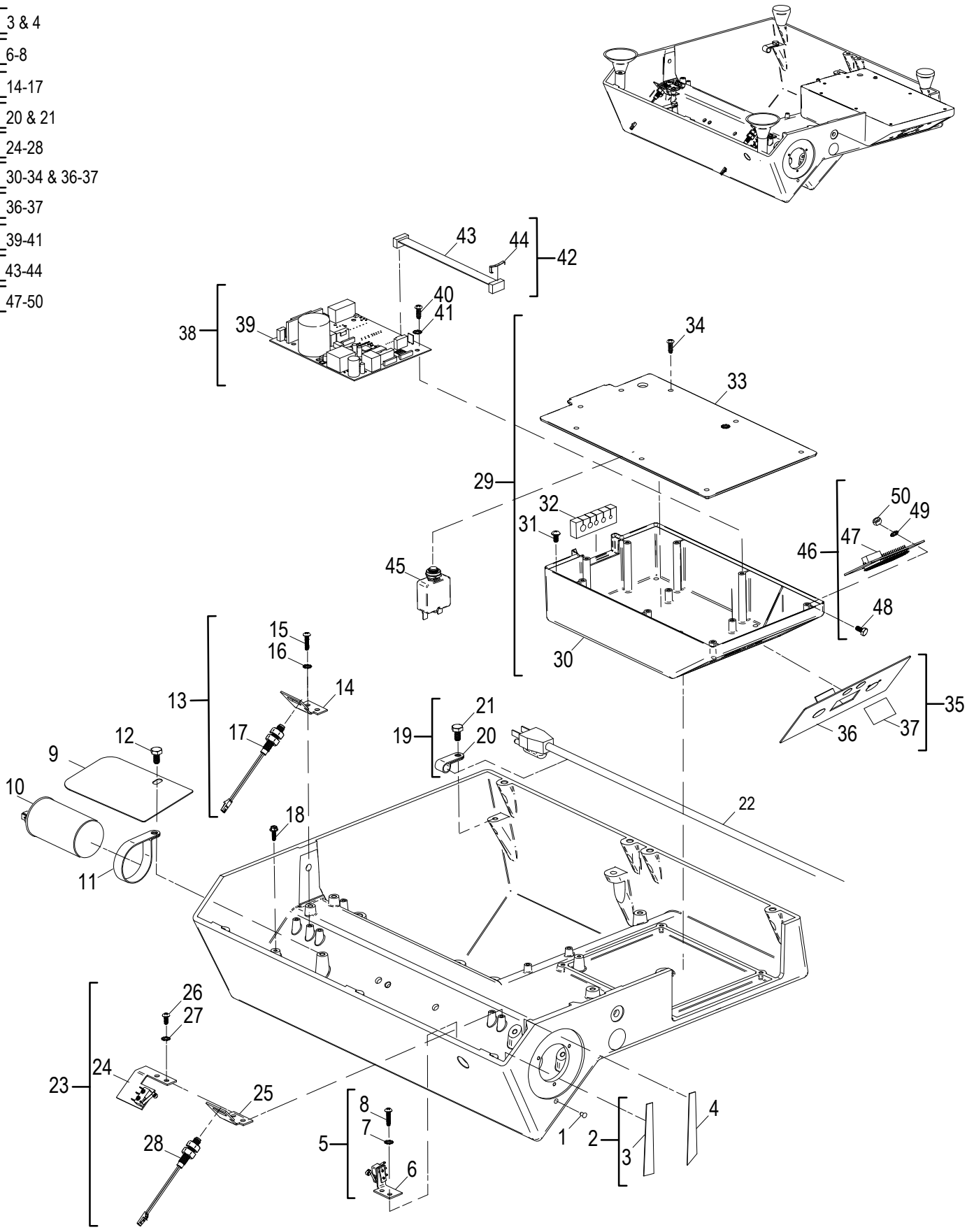
SG213 Carriage Tray Assembly Components

Item	Part Number	Description		Qty	Serial Number
1	300168	Carriage Tray Assembly	(Incls. items 2-36)	1	
2	300248	Carriage Tray Stud Inserts		1	
3	500145	Carriage Mount Receiver Kit	(Incls. items 4-17)	1	
4	500146-01	Carriage Mount Clamping Receiver Kit	(Incls. items 5-11 & 13-17)	1	
5	510112	Carriage Mount Clamping Receiver Assembly		1	
6	400053	Carriage Lever Lock Assembly		1	
7	800359	Flat Washer 1/2 x 0.885		1	
8	800358	Wave Spring Washer 1/2 x 0.734		1	
9	460262	Lever Stud		1	
10	800361	Compression Spring 0.24x0.029x0.375		1	
11	800362	Ball 7/32		1	
12	500150	Carriage Mount Stationary Receiver Kit	(Incls. items 13-17)	1	
13	510113	Carriage Mount Stationary Receiver Assembly		1	
14	810272	Flat Washer 5/16 x 0.63		4	
15	800354	Wave Spring Washer 0.35x0.492		4	
16	810420	Nylon Insert Locknut 5/16-18		4	
17	800360	Plastic Snap In Panel Plugs 13/16 ID x 0.37		4	
18	400295-01	Carriage Stop Bar Kit	(Incls. items 19-22)	1	
19	460263	Carriage Stop Bar		1	
20	800356	Hex Head Screw 1/4-20 x 0.50		1	
21	870092	Spring Washer 0.256 x 0.490		1	
22	800367	Hex Head Shoulder Screw 5/16x0.25_1/4-20x0.375		1	
23	400099	End Weight Arm Assembly		1	
24	500148	Removable End Weight Kit	(Incls. items 25-32)	1	
25	500151	Quarter Turn Removable End Weight Face Kit	(Incls. items 26-27)	1	
26	500066	Quarter Turn Removable End Weight Face		1	
27	800047	Delrin Pin, 1/8 Dia x 3/8		1	
28	400178	Removable End Weight Face CamLock Shaft		1	
29	800164	End Weight Face Washer Kit	(Incls. items 30-31)	1	
30	800033-01	End Weight Face Washer		2	
31	800033-02	End Weight Face Washer		2	
32	500024	End Weight Handle		1	
33	500147	Carriage Thumb Guard Kit	(Incls. items 34-36)	1	
34	500149	Carriage Thumb Guard		1	
35	510038	Carriage Thumb Guard Gasket		1	
36	800363	Thumb Guard Cap Screw, 1/4-20x0.50		4	

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SG213 Electrical Components

- 2 — 3 & 4
- 5 — 6-8
- 13 — 14-17
- 19 — 20 & 21
- 23 — 24-28
- 29 — 30-34 & 36-37
- 35 — 36-37
- 38 — 39-41
- 42 — 43-44
- 46 — 47-50



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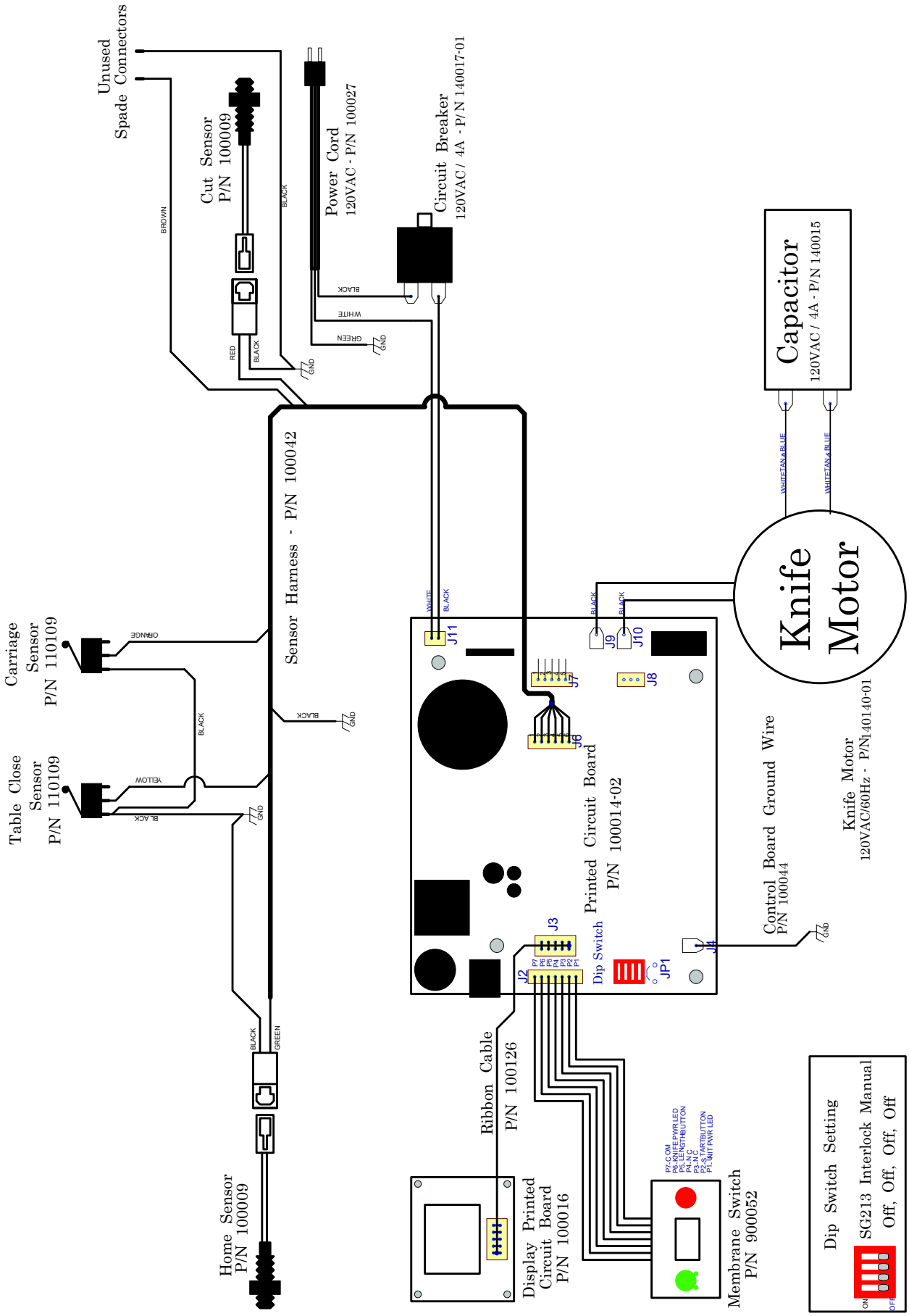
Item	Part Number	Description	Qty	Serial Number
1	810434	Type U Drive Screw, #4 x 1/4	1	
2	500142	PSA Kit (Incls. items 3 & 4)	1	
3	500108	PSA Trapezoidal Flat Bearing	1	
4	500107	PSA Quadrilateral Flat Bearing	1	
5	100049	Interlock Switch Kit (Incls. items 6-8)	1	
6	300189	Interlock Switch Assembly	1	
7	800115	External Tooth Lock Washer #8x0.381	2	
8	800396	Phillips Pan Head Screw 8-32 x 0.688	2	
9	300244	Capacitor Cover	1	
10	140015	Capacitor, Knife Motor 120V	1	
11	110228	Capacitor Clamp (120V)	1	
12	800356	Hex Head Screw 1/4-20 x 0.50	1	
13	100058-02	Cut Sensor Kit (Incls. items 14-17)	1	
14	300233	Home/Cut Sensor Bracket	1	
15	800396	Phillips Pan Head Screw 8-32 x 0.688	2	
16	800115	External Tooth Lock Washer #8x0.381	2	
17	100009	Reed Sensor	1	
18	800202	Green Slotted Hex Washer Head Screw #8-32 x 0.312	3	
19	100059	Power Cord Strain Relief Kit (Incls. items 20 & 21)	1	
20	110227	Power Cord Strain Relief	2	
21	800356	Hex Head Screw 1/4-20 x 0.50	2	
22	100027	Power Supply Cord 120 VAC 15A	1	
23	100063	Table Close/Home Sensor Kit (Incls. items 24-28)	1	
24	300231	Table Close Sensor Assembly	1	
25	300233	Home/Cut Sensor Bracket	1	
26	800395	Phillips Pan Head Screw 8-32 x 0.375	2	
27	800115	External Tooth Lock Washer #8x0.381	2	
28	100009	Reed Sensor	1	
29	500143-03	Smart Manual Electronics Control Box Kit (Incls. items 30-34)	1	
30	510120	Electronics Control Box	1	
31	800524	Phillips Pan Head Screw10-24 x 5/16	4	
32	500118	Smart Manual Wireway Entry	1	
33	510121	Electronics Box Cover	1	
34	800392	Phillips Round Head Thread Forming Screw 8-16x0.5(	8	
35	100077	Membrane Switch Kit, Smart Manual Slicer (Incls. items 36-37)	1	
36	900052	Membrane Switch, Smart Manual Slicer	1	
37	910088	Pad, Alcohol Prep	1	
38	100064-02	Control Board Kit (Incls. items 39-41)	1	
39	100014-02	Smart Manual Control Board	1	
40	800392	Phillips Round Head Thread Forming Screw 8-16x0.5(	4	
41	800115	External Tooth Lock Washer #8x0.381	4	
42	121081	Ribbon Cable Kit (Incls. items 43-44)	1	
43	100126	Ribbon Cable Assembly Contol To Display Board	1	
44	180126	Retaining Clip, Ribbon Cable	1	
45	140017-01	Circuit Breaker	1	
46	100065	Display Board Kit (Incls. items 47-50)	1	
47	100016	Display Board	1	
48	800099	Hex Head Screw #8-32x0.375	4	
49	800115	External Tooth Lock Washer #8x0.381	4	
50	800409	Hex Nut 8-32	4	
51	100042	Sensor Wiring Harness (Not Shown)	1	
52	100044	Control Board Ground Wire (Not Shown)	1	
53	100045	Cable Tie Mountable (Not Shown)	8	

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Item	Part Number	Description	Qty	Serial Number
54	910043	5.5" Cable Tie (Not Shown)	1	

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SG213 Slicer Schematic



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